

*Market leader...  
With over 40 million  
metres sold!*



**PRECISION.  
ENGINEERED.  
BEADING.**

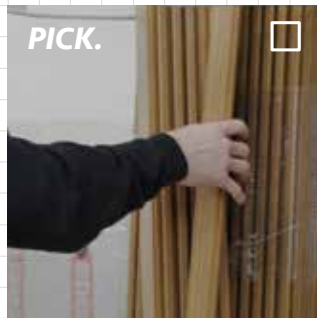


If you're NOT using  
Qwood, you're  
Missing out!

With over *10 million* metres fitted to timber windows and doors in the UK, Qwood has helped our customers increase efficiencies and profitability, as well as improve the quality of the windows and doors they manufacture. With fewer remedial issues than timber beading, you can see why Joiners have said they would never go back to running their own beads.

These precision engineered products are the original and market leading timber composite beading profiles available in the UK market.

*The 4 easy steps to beading with Qwood.*



**Please Note:**  
*When spraying with dark colours a white primer layer is recommended beforehand.*

# Why use Qwood?

- Used by joiners for over 10 years
- Over 10 million metres fitted
- Only FSC/PEFC certified product of its type, with 25% wood content
- More profiles than any other system on the market
- 8 of the top 10 UK joineries use it
- Does not rot
- Consistently straight
- No sanding or pre paint preparation
- No pinning on clip bead profiles
- Minimal Expansion or Contraction

SCAN TO VIEW  
FULL RANGE



or visit  
[sdhardware.co.uk/  
brands/qwood](https://sdhardware.co.uk/brands/qwood)

*Did you know you  
can bend Qwood?*



*Glazing Bars*



*Georgian Bars*



*Ovolo Bars*



*Sash profiles*



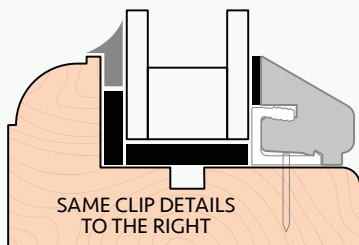
*Door profiles*



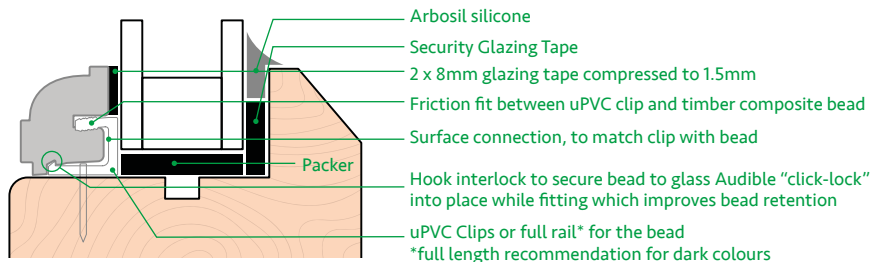
**SDH** are by far the largest distributor of **Qwood** in the UK. With a large stock holding (including exclusive profiles), and expert knowledge of the product, we're here to guide you in using the best timber composite beading on the market.

**SDH**

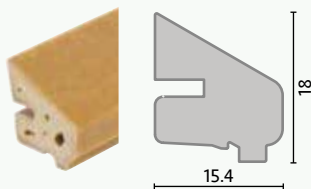
# Pinless (Clipped) Glazing Beads



USE CLIP WITH **QW-SD3** GLAZING BEAD



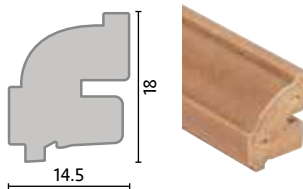
SECTION DRAWING FOR USE OF **QW-SD4** GLAZING BEAD



**QW-SD3**  
Glazing Bead

**£7.21**

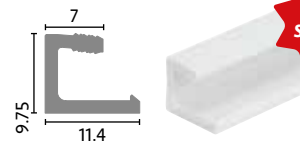
**USE WITH QW-GCA-75**



**QW-SD4**  
Glazing Bead

**£7.21**

**USE WITH QW-SDA3**



**QW-GCA-75 or QW-GCA**  
Glazing Bead Clip

**75mm\* 16p**

**3m £4.66**

**USE WITH QW-SD3/4**

**\*BOXED IN 500's**

FOR EXTERNAL GLAZING

FOR INTERNAL GLAZING

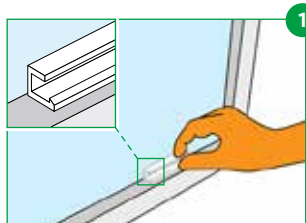
GLAZING BEAD CLIPS

# Fitting Instructions

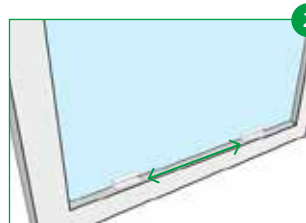
**QWOOD PROFILES:**  
QW-SD4, QW-SD3

**CLIP:** QW-GCA

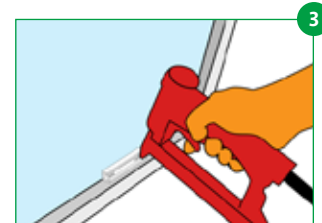
**WE SELL OMER STAPLERS, PLEASE ASK FOR DETAILS.**



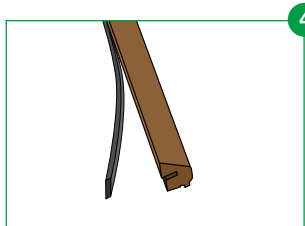
Fit glass panel safely into the frame as required. Offer clip QW-GCA to frame against glass ensuring the correct orientation.



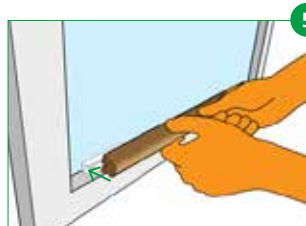
Ideal clip length is 50 mm and 75mm (but longer length can be used if required). We recommend clips should be spaced at 150mm intervals. This is a customer preference – the more clips the stronger the fixing.



The clips can be fixed using staples, screws or pins. We recommend to use 2 x 80series 12mm (or longer if preferred) per clip. With the air gun regulators set at approx. 4 bar. Ensure fixings do not protrude into the clip channel and foul bead fits.



Apply strip of self-adhesive dry glaze tape to back edge of QW-GB5A (SD1A) bead. The tape should be at least 2.5mm thick to ensure adequate compressive bond.



Starting with the base bead, peel off the protective paper strip from the dry glaze tape and push-fit the bead onto the clips along the base. Use a soft faced mallet to tap bead into position, an audible "click" will signal correct fitting.



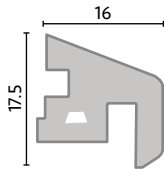
Starting with the base bead, peel off the protective paper strip from the dry glaze tape and push-fit the bead onto the clips along the base. Use a soft faced mallet to tap bead into position, an audible "click" will signal correct fitting.



Using a felt covered block or a roller, gently apply pressure along each bead to ensure that they are firm in place and a good bond between the dry glaze tape and glass has been achieved.

## CLIPPED GLAZING BEAD & CLIP

**QW-GB1**  
Glazing Bead  
17.5 x 16mm  
**£6.84**  
*USE WITH  
QW-GBC1*

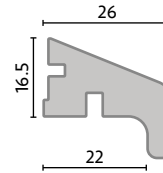


**QW-GBC1**  
Glazing Bead Clip  
3m lengths  
**£5.41**  
*USE WITH  
QW-GB1*

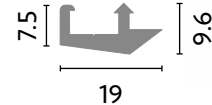


## BOTTOM VENT BEAD & CLIP

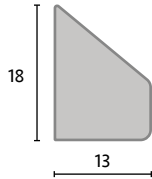
**QW-DB1**  
Bottom  
Vent Bead  
**£9.77**



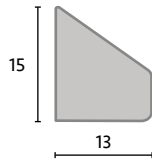
**QW-DBC1**  
Drip Bead Clip  
**£9.77**



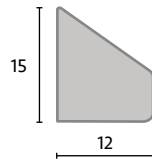
## PINNED GLAZING BEADS



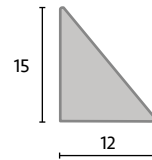
**QW-PGB1**  
Glazing  
Bead  
**£6.84**



**QW-PGB2**  
Glazing  
Bead  
**£5.74**



**QW-PGB3**  
Glazing  
Bead  
**£6.38**

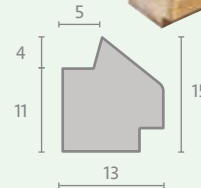


**QW-PGB4**  
Glazing  
Bead  
**£6.31**

**USE  
ON  
EITHER  
EDGE**

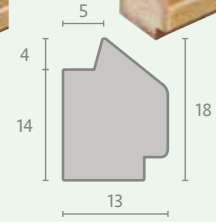
## SECRET PINNED GLAZING BEADS

*Glazing Silicone  
or alternative*  
**Secret Pin**



**QW-SD-SPGB2**  
Glazing Bead  
**£5.79**

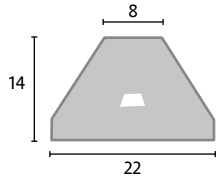
Price per 3m length



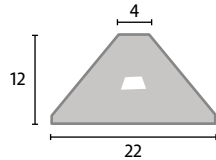
**QW-SD-SPGB1**  
Glazing Bead  
**£6.84**

Price per 3m length

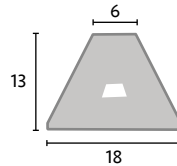
## GEORGIAN BARS



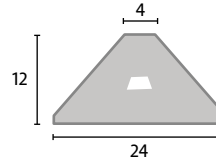
**QW-BB2**  
8mm  
Glazing Bar  
**£6.68**



**QW-BB3**  
4mm  
Glazing Bar  
**£5.80**



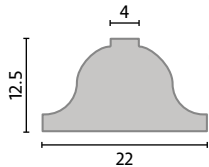
**QW-BB4**  
6mm  
Glazing Bar  
**£5.80**



**QW-BB5**  
4mm  
Glazing Bar  
**£6.38**



## LAMBS TONGUE BAR

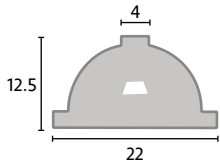


**QW-LB1**  
**£6.27**

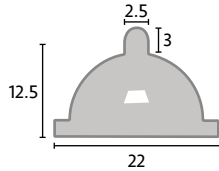


*Because Qwood is a much MORE STABLE product than timber, remedial issues will be greatly reduced.*

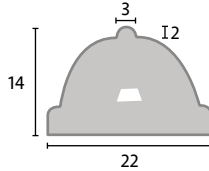
## OVOLO BARS



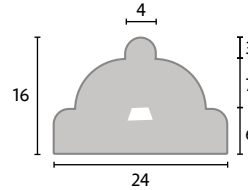
**QW-OB1**  
4mm  
Glazing Bar  
**£6.48**



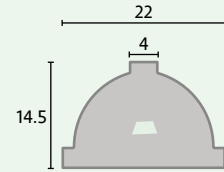
**QW-OB2**  
2.5mm  
Glazing Bar  
**£6.55**



**QW-SDA1**  
3mm  
Glazing Bar  
**£6.68**  
**TO USE WITH  
SD2 BEAD**



**QW-SDA2**  
3mm  
Glazing Bar  
**£9.81**



**QW-SDA3**  
4mm  
Glazing Bar  
**£6.48**  
**TO USE WITH  
QW-SD4  
BEAD**

## RUNNING BEADS PROCESS



SETUP  
SPINDLE  
MOULDER



SELECT  
SUITABLE  
TIMBER



RUN THROUGH  
SPINDLE  
MOULDER



REPEAT  
FOR EACH  
LENGTH



REMOVE  
WARPED  
TIMBER



DE-NIB



CUT EACH  
LENGTH  
TO SIZE



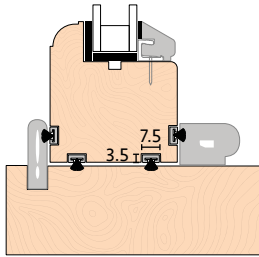
PRIME  
AND TOP  
COAT



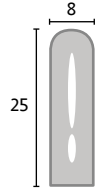
END  
GRAIN  
SEAL



## SLIDING SASH PROFILES

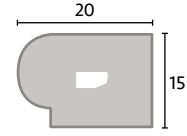
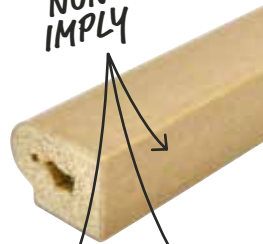


NON  
IMPLY



**QW-PB8-NI**  
8x25mm  
Parting Bead  
**£5.90**

NON  
IMPLY



**QW-SB20-NI**  
20x15mm  
Staff Bead  
**£7.49**



**QW-PB7**  
7mm  
Parting Bead  
**£6.10**



**QW-PB8**  
8mm  
Parting Bead  
**£6.08**



**QW-SB20**  
20x15mm  
Staff Bead  
**£7.38**



**QW-SB25**  
25x15mm  
Staff Bead  
**£9.60**



**QW-CSB20**  
20x15mm  
Staff Bead  
**£9.17**



**QW-CSB20-NI**  
20x15mm  
Staff Bead  
**£9.17**



**QW-CPB8**  
8mm  
Parting Bead  
**£7.10**



**QW-CPB7-NI**  
7mm  
Parting Bead  
**£7.10**



**QW-SC1**  
8x10mm  
Staff & Parting  
Bead Clip  
**£3.24**

**QWOOD  
PROCESS**



REMOVE  
QWOOD  
FROM BOX

**ALL THAT TIME  
AND MONEY SAVED  
BY USING QWOOD**



CUT EACH  
LENGTH  
TO SIZE

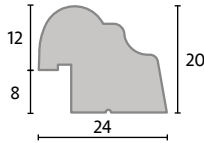


TOP  
COAT  
ONLY

## DOOR PROFILES



**FOR 44mm  
DOORS**

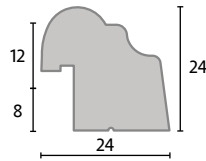


**QW-DGB1**  
Door Glazing  
Bead

**£9.46**



**FOR 54mm  
DOORS**

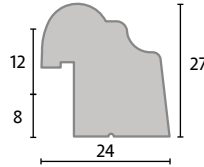


**QW-DGB2**  
Door Glazing  
Bead

**£13.78**

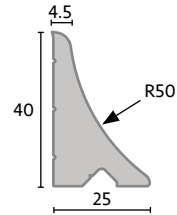


**FOR 58mm  
DOORS**



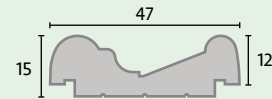
**QW-DGB3**  
Door Glazing  
Bead

**£14.83**



**QW-RD40**  
Door Rain  
Deflector

**£17.66**



**QW-DBM1**  
Door Bolection  
Mould

**£16.38**

**SAVE EVEN MORE TIME & MONEY BY USING OUR  
DOOR BLANKS WITH QWOOD DOOR PROFILES**

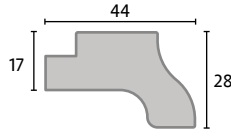
Please ask for details or visit [www.sdhardware.co.uk](http://www.sdhardware.co.uk)



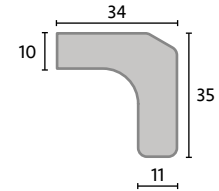
## DRIP BEADS



**QW-HDB1**  
Head  
Drip  
**£21.89**



**QW-SD-HD1**  
Head  
Drip  
**£24.84**



## 3-PART DOOR SECURITY BEAD

Qwood timber composite profiles are perfectly suited to the manufacture of timber doors and windows. The ever-expanding range of Qwood products offer many advantages in door and window joinery. Qwood beads are free of knots and imperfections, and do not rot. They can be machined just like traditional timber, and have the same feel and appearance, both in the workshop and when fitted.

Qwood is delighted to announce that it is releasing a new 3-part Security Bead for timber doors. These profiles have been designed to achieve **PAS 24** and **Secured by Design** standards (when tested on an OH Panel Door Blanks). They can be fitted onto timber doors, ensuring a high level of protection from forced entry. This new glazing system creates a safe and secure solution for any home.



**FOR MORE DETAILS  
AND PRICING CONTACT  
OUR SALES TEAM**



**SASH + DOOR**  
HARDWARE

ORDER BY **PHONE, EMAIL** or **WEB**



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**Phone:** 01752 651330 **Fax:** 01752 253823 **Email:** sales@sdhardware.co.uk